

Sensitivity (Almond)	0.00-0.09 ppm
Recovery	75-115%
Incubation Time	60 min

Test Instruction

Almond

96/48 Tests

Enzyme Immunoassay
for the Quantitative
Determination of
Almond in Food

Cat.-No.: ALM-E01/E04

Version: March 31th, 2022

This document represents a combined test instruction for the products ALM-E01 (96 well) and ALM-E04 (48 well).

General Information

Almond (*Prunus dulcis*) belongs to the rosaceae. With 21 % the fraction of proteins in almond is high. Some of these proteins are known for being allergenic. In addition to profilin which is known to be cross-reactive to grass pollen, the almond major protein AMP has the greatest relevancy. AMP is known to be heat resistant making it stable to different production processes. For this reason, almond represents an important food allergen. For almond allergic persons hidden almond allergens in food are a critical problem. Already very low amounts of almond can cause allergic reactions, which may lead to anaphylactic shock in severe cases. Because of this, almond allergic persons must strictly avoid the consumption of almonds or almond containing food. Cross-contamination, mostly in consequence of the production process is often noticed. The chocolate production process is a representative example. This explains why in many cases the existence of almond residues in foods cannot be excluded. For this reason, sensitive detection systems for almond residues in foodstuffs are required.

The **Eurofins Immunolab Almond ELISA** represents a highly sensitive detection system and is particularly capable of the quantification of almond residues in cookies, cereals, ice cream, sweets, food supplements and chocolate. Furthermore, it is validated for rinse water / CIP s and swab samples.

Principle of the Test

The **Eurofins Immunolab Almond** quantitative test is based on the principle of the enzyme linked immunosorbent assay. An antibody directed against almond proteins is bound on the surface of a microtiter plate. Almond containing samples or standards are given into the wells of the microtiter plate. After 20 minutes incubation at room temperature, the wells are washed with diluted washing solution to remove unbound material. A peroxidase conjugated second antibody directed against almond proteins is given into the wells and after 20 minutes of incubation the plate is washed again. A substrate solution is added and incubated for 20 minutes, resulting in the development of a blue colour. The colour development is inhibited by the addition of a stop solution, and the colour turns yellow. The yellow colour is measured photometrically at 450 nm. The concentration of almond is directly proportional to the colour intensity of the test sample.

Eurofins Immunolab GmbH

Otto-Hahn-Str. 16
D-34123 Kassel
Germany

Phone: +49 (0) 561 491742-0
Fax: +49 (0) 561 491742-20
E-Mail: info@immunolab.de

www.immunolab.de

Precautions

Full compliance of the following good laboratory practices (GLP) will determine the reliability of the results:

1. Prior to beginning the assay procedure, bring all reagents to room temperature (20-25°C).
2. All reagents should be mixed by gentle inversion or swirling prior to use. Do not induce foaming.
3. Once the assay has been started, all subsequent steps should be completed without interruption and within the recommended time limits.
4. Replace caps in all the reagents immediately after use. Do not interchange vial stoppers.
5. Use a separate disposable tip for each specimen to prevent cross-contamination.
6. All specimens and standards should be run at the same time, so that all conditions of testing are the same.
7. Do not mix components from different batches.
8. Do not use reagents after expiration date.
9. Check both precision and accuracy of the laboratory equipment used during the procedure (micropipets, ELISA reader etc.).

Health and safety instructions

1. Do not smoke or eat or drink or pipet by mouth in the laboratory.
2. Wear disposable gloves whenever handling patient specimens.
3. Avoid contact of substrate and stop solution with skin and mucosa (possible irritation, burn or toxicity hazard). In case of contact, rinse the affected zone with plenty of water.
4. Handling and disposal of chemical products must be done according to good laboratory practices (GLP).

Reagents

The kit contains reagents for 96/48 determinations. They have to be stored at 2-8°C. Expiry data are found on the labels of the bottles and the outer package.

1. Microtiter plate consisting of 12/6 strips with 8 breakable wells each, coated with anti-almond antibodies.
2. Almond Standards (0; 0.4; 1; 4; 10 ppm of almond): 5 vials with 2.0 mL each, dyed red, ready-to-use
3. Conjugate (anti-almond-peroxidase): 15/7.5 mL, dyed red, ready-to-use.
4. Substrate Solution (TMB): 15 mL, ready-to-use.
5. Stop Solution (0.5 M H₂SO₄): 15 mL, ready-to-use.
6. Extraction and sample dilution buffer (Tris): 2/1 x 120 mL as 10x concentrate, dyed red. Dilute 1+9 with distilled water. Stored at 4°C the diluted buffer is stable for at least one week. If during the cold storage crystals precipitate, the concentrate should be warmed up to 37°C for 15 minutes.
7. Washing Solution (PBS + Tween 20): 60 mL as 10x concentrate. Dilute 1+9 with distilled water. Stored at 4°C the diluted buffer is stable for at least 4 weeks. If during the cold storage crystals precipitate, the concentrate should be warmed up to 37°C for 15 minutes.
8. Plastic bag to store unused microtiter strips.
9. Instruction Manual.

Additional Instrumentation and Reagents (not provided)

Instrumentation

- 100 - 1000 µL micropipets
- Volumetric flask
- Analytical balance
- Mortar, mixer
- Water bath
- Centrifuge
- ELISA reader (450 nm)

Reagents

- double distilled water
- Polyvinylpyrrolidone (PVP), optional

Sample Preparation

Due to high risk of cross-contamination all applied instruments like applicator, mortar, glass vials etc. have to be **cleaned thoroughly** before and after each sample. Almond proteins adhere very strongly to different surfaces. In certain cases they can resist a common dishwasher cleaning. To identify possible

cross-contamination caused by previous extractions it is strongly recommended to note the sequence of the extractions.

The following sample preparation should be applied for all solid food samples:

1. To maximize homogeneity and representativeness of the sample drawing, a minimum of 5 g sample should be pulverized finely in a mortar, impact mill, etc.
2. 1 g of the homogenized mixture is suspended in 20 mL of **pre-diluted** extraction and sample dilution buffer. Afterwards the suspension is incubated for 15 min in a preheated water bath at 60°C. To ensure good homogeneity, the samples should be shaken every two minutes.
3. The samples are centrifuged for 10 minutes at 2000 g. If it is not possible to separate the supernatant from the precipitate completely, the suspension should be filtrated if necessary.
4. 100 µL of particle-free solution are applied per well. If the results of a sample are out of the measuring range, further dilution with the **pre-diluted** extraction and sample dilution buffer is necessary. The additional dilution has to be considered when calculating the concentration.

The following sample preparation should be applied for liquid food samples:

1 mL of liquid sample is diluted in 19 mL of **pre-diluted** extraction and sample dilution buffer. Afterwards the suspension is incubated for 15 min in a pre-heated water bath at 60°C. To ensure good homogeneity, the samples should be shaken every two minutes. The process is continued at point 3 of solid sample extraction process.

The following variation should be applied for polyphenol containing food samples like chocolate:

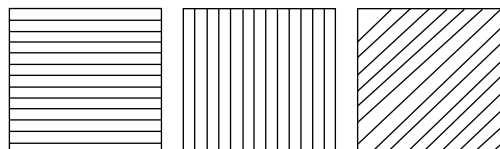
Dilute 1 g of Polyvinylpyrrolidone (PVP) in 100 mL of **pre-diluted** extraction buffer. Apply the buffer as extraction buffer in the sample preparations stated above

The following sample preparation should be applied for rinse water samples:

1. Adjust the pH of the sample to 8.2 (+/- 0.5)
2. 1 mL of liquid sample is diluted in 4 mL of **pre-diluted** extraction and sample dilution buffer. The process is continued at point 4 of solid food sample extraction process.

The following sample preparation should be applied for swab samples on dry surfaces:

1. Mark out 5x5 cm area or use swab directly on (e.g. uneven) area.
2. Moisten the swab in 1 mL **pre-diluted** extraction and sample dilution buffer previously applied in a test tube.
3. Swab marked area by using crosshatch (1. horizontally, 2. vertically, 3. diagonally) technique while rotating the tip.



4. Place swab into the test tube.
5. Shake the test tube for 1 minute to release the sample from the swab. The process is continued at point 4 of solid food sample extraction process.

For wet surfaces exactly the same procedure is applied without prior need to moisten the swab.

Procedure

The washing solution is supplied as 10x concentrate and has to be **diluted** 1+9 with double distilled water before use.

In any case the **ready-to-use** standards provided should be determined twofold. When samples in great quantities are determined, the standards should be pipetted once before the samples and once after the samples. For final interpretation the arithmetic mean is used for calculation.

In consideration of GLP and quality control requirements a duplicate measurement of samples is recommended.

The procedure is according to the following scheme:

1. Prepare samples as described above.
2. Pipet 100 µL **ready-to-use** standards or prepared samples in duplicate into the appropriate wells of the microtiter plate.
3. Incubate for 20 minutes at room temperature.
4. Wash the plate three times as follows: Discard the contents of the wells (dump or aspirate). Pipet 300 µL of diluted washing solution into each well. After the third repetition empty the wells again and remove residual liquid by striking the plate against a paper towel. The wash procedure is critical. Insufficient washing will result in poor precision and falsely elevated absorbencies.

- Pipet 100 µL of conjugate (anti-almond-peroxidase) into each well.
- Incubate for 20 minutes at room temperature.
- Wash the plate as outlined in 4.
- Pipet 100 µL of substrate solution into each well.
- Allow the reaction to develop in the dark (e.g. cupboard or drawer; the chromogen is light-sensitive) for 20 minutes at room temperature.
- Stop enzyme reaction by adding 100 µL of stop solution (0.5 M H₂SO₄) into each well. The blue colour will turn yellow upon addition.
- After thorough mixing, measure absorbance at 450 nm (reference wavelength 620 nm), using an ELISA reader. The colour is stable for 30 minutes.

Calculation of results

The following evaluation procedure should be applied for all **food samples** prepared by the procedure as stated *Sample Preparation*:

The ready-to-use standards are prepared for a direct determination of food sample concentrations. The dilution (1:20) of samples in the extraction process as described in the above stated sample preparation procedure is already considered. Additional dilution due to high sample concentration has to be accounted for.

- Calculate the average optical density (OD 450 nm) for each set of reference standards or samples.
- Construct a standard curve by plotting the mean optical density obtained for each reference standard against its concentration in ppm on semi-log graph paper with the optical density on the vertical (y) axis and the concentration on the horizontal (x) axis. Alternatively, the evaluation can be carried out by software. In this case the 4-parameter method should be preferred.
- Using the mean optical density value for each sample, determine the corresponding concentration of almond in ppm from the standard curve. Depending on experience and/or the availability of computer capability, other methods of data reduction may be employed.

The following evaluation procedure should be applied for **rinse water samples** prepared according to the procedure stated *Sample Preparation*:

- Apply the evaluation procedure food samples as stated above.
- Divide the result by 4 in order to compensate the different dilution factor of the extraction procedure to receive the sample concentration in mg/L.

The following evaluation procedure should be applied for **swab samples** prepared according to the procedure stated in *Sample Preparation*:

- Apply the evaluation procedure food samples as stated above.
- Multiply the result (ppm) by 2 in order to compensate the different dilution factor of the extraction procedure to receive the sample concentration in ng/cm².

Typical Standard Values

The following table contains an example for a typical standard curve. The binding is calculated as percent of the absorption of the 10 ppm standard. These values are only an example and should not be used instead of the standard curve which has to be measured in every new test.

Almond (ppm)	% binding of 10 ppm
10	100
4	54
1	21
0.4	13
0	6

Performance

Sensitivity

The limit of detection (LOD) of the **Eurofins Immunolab Almond test** is 0.06 ppm almond.

Validation experiments with common matrices resulted in the following mean LODs [ppm].

Cookies	0.05
Ice-cream	0.04
Sweets	0.04
Chocolate	0.09
Food Supplement	0.00
Cereals	0.01

The limit of quantification (LOQ) of the **Eurofins Immunolab Almond test** is 0.4 ppm almond.

Due to the variety of sample matrices and their influence on the blank, results less than the LOQ should be treated as negative.

Precision

Intra-Assay Precision	6.5%
Inter-Assay Precision	7.3%
Inter-Extraction Precision	7.2%

Linearity

The serial dilution of spiked samples (cookies, cereals, ice cream, chocolate, sweets and food supplement) resulted in a mean dilution linearity of 93-100%.

Cross-reactivity

For the following foods no cross-reactivity could be detected:

Adzuki bean	Egg. dried	Peanut
Apricot	Fennel	Peach
Barley	Fenugreek	Pecan
Bean. white	Flaxseed	Pepper. black
Beef	Garden cress	Pine seed
Bovine gelatin	Garlic. fresh	Pistachio
Brazil nut	Garlic. granul.	Pork
Buckwheat	Ginger. fresh	Potato
Cabbage. white	Gliadin	Prawn
Cardamom	Goat's milk	Pumpkin seed
Carob gum	Guar gum	Radish
Carrot	Gum arabic	Rapeseed
Cashew	Hazelnut	Rice
Cayenne	Horseradish	Rye
Celery	Kidney bean	Saccharose
Cherry	Kiwi	Sesame
Chestnut	Lamb	Shrimps
Chicken	Leek	Soy flour
Chickpea	Lentil	Soy lecithin
Chili	Lupin	Split pea
Cinamon	Macadamia	Sunflower seed
Cocoa	Mustard. yellow	Thyme
Coconut	Mustard. black	Tofu
Cod	Nutmeg	Tomato
Corn	Oats	Turkey
Cow' milk	Onion	Turmeric
Cumin	Paprika	Walnut
Dill	Pea	Wheat
Duck		

The following cross reactions were determined:

Apricot kernel	100%
Caraway	0.00004%
Cherry kernel	1.7%
Chia	0.00006%
Clove	0.0001%
Ginger, ground	0.00004%
Mahaleb cherry kernel	1.4%
Peach kernel	16%
Plum kernel	1%
Poppy seed	0.00007%
Sweet red pepper seeds	0.00004%

Recovery

Mean recovery was determined by spiking samples with different amounts of almond:

Cookies	103%
Cereals	115%
Ice cream	75%
Chocolate	91%
Sweets	97%
Food Supplement	90%