

Sensitivity (Soy-Trypsin-Inhibitor)	16 ppb
Recovery	77-106%
Incubation Time	60 min

## Test Instruction

### Soy ELISA

96/48 Tests

Enzyme Immunoassay  
for the Quantitative  
Determination of  
Soy in Food

Cat.-No.: SOJ-E01/E04

Version: February 21<sup>st</sup>, 2019

This document represents a combined test instruction for the products SOJ-E01 (96 well) and SOJ-E04 (48 well).

## General Information

Soy (*Glycine max*) belongs to the legumes. With 39% the fraction of proteins in soy beans is very high. Many of these proteins are known for being allergenic, such as Gly m1, Glycinin, Kunitz-Trypsin-Inhibitor and Gly m4 which is known to be cross reactive to birch pollen allergen Bet v1. For this reason soy represents an important food allergen. For soy allergic persons hidden soy allergens in food are a critical problem. Already very low amounts of soy can cause allergic reactions, which may lead to anaphylactic shock in severe cases. Because of this, soy allergic persons must strictly avoid the consumption of soy or soy containing food. Partly undeclared addition of soy as additive in many foods is of particular importance. Cross-contaminations, mostly in consequence of the production process are representing another problem. The chocolate production process is a representative example. For this reason sensitive detection systems for soy residues in foodstuffs are required. Only a few soy proteins are stable to conventional production processes (for example high temperature). For this reason robust indicator proteins are necessary for detection. Soy trypsin inhibitors (STI) are representing such proteins.

The **Immunolab Soy ELISA** represents a highly sensitive detection system on the base of STI and is particularly capable of the quantification of soy residues in cookies, cereals, ice cream, chocolate, instant soups and sausage.

## Principle of the Test

The **Immunolab Soy** quantitative test is based on the principle of the enzyme linked immunosorbent assay. An antibody directed against STI is bound on the surface of a microtiter plate. Soy containing samples or standards are given into the wells of the microtiter plate. After 20 minutes incubation at room temperature, the wells are washed with diluted washing solution to remove unbound material. A peroxidase conjugated second antibody directed against STI is given into the wells and after 20 minutes of incubation the plate is washed again. A substrate solution is added and incubated for 20 minutes, resulting in the development of a blue colour. The colour development is inhibited by the addition of a stop solution, and the colour turns yellow. The yellow colour is measured photometrically at 450 nm. The concentration of STI and hence the concentration of soy is directly proportional to the colour intensity of the test sample.

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## Precautions

Full compliance of the following good laboratory practices (GLP) will determine the reliability of the results:

1. Prior to beginning the assay procedure, bring all reagents to room temperature (20-25°C).
2. All reagents should be mixed by gentle inversion or swirling prior to use. Do not induce foaming.
3. Once the assay has been started, all subsequent steps should be completed without interruption and within the recommended time limits.
4. Replace caps in all the reagents immediately after use. Do not interchange vial stoppers.
5. Use a separate disposable tip for each specimen to prevent cross-contamination.
6. All specimens and standards should be run at the same time, so that all conditions of testing are the same.
7. Do not mix components from different batches.
8. Do not use reagents after expiration date.
9. Check both precision and accuracy of the laboratory equipment used during the procedure (micropipets, ELISA reader etc.).

## Health and safety instructions

1. Do not smoke or eat or drink or pipet by mouth in the laboratory.
2. Wear disposable gloves whenever handling patient specimens.
3. Avoid contact of substrate and stop solution with skin and mucosa (possible irritation, burn or toxicity hazard). In case of contact, rinse the affected zone with plenty of water.
4. Handling and disposal of chemical products must be done according to good laboratory practices (GLP).

## Reagents

The kit contains reagents for 96/48 determinations. They have to be stored at 2-8°C. Expiry data are found on the labels of the bottles and the outer package.

1. Microtiter plate consisting of 12/6 strips with 8 breakable wells each, coated with anti-STI antibodies.
2. STI Standards (0; 40; 100; 400; 1000 ppb of STI): 5 vials with 2.0 mL each, dyed red, ready-to-use
3. Conjugate (anti-STI-peroxidase): 15/7.5 mL, dyed red, ready-to-use.
4. Substrate Solution (TMB): 15 mL, ready-to-use.
5. Stop Solution (0.5 M H<sub>2</sub>SO<sub>4</sub>): 15 mL, ready-to-use.
6. Extraction and sample dilution buffer (Tris): 2/1 x 120 mL as 10x concentrate, dyed red. Dilute 1+9 with distilled water. Stored at 4°C the diluted buffer is stable for at least one week. If during the cold storage crystals precipitate, the concentrate should be warmed up to 37°C for 15 minutes.
7. Washing Solution (PBS + Tween 20): 60 mL as 10x concentrate. Dilute 1+9 with distilled water. Stored at 4°C the diluted buffer is stable for at least 4 weeks. If during the cold storage crystals precipitate, the concentrate should be warmed up to 37°C for 15 minutes.
8. Plastic bag to store unused microtiter strips.
9. Instruction Manual.

## Additional Instrumentation and Reagents (not provided)

### Instrumentation

- 100 - 1000 µL micropipets
- Volumetric flask
- Analytical balance
- Mortar, mixer
- Water bath
- Centrifuge
- ELISA reader (450 nm)

### Reagents

- double distilled water

## Sample Preparation

Due to high risk of cross-contamination all applied instruments like applicator, mortar, glass vials etc. have to be **cleaned thoroughly** before and after each sample. To identify possible cross-contamination caused by previous extractions it is strongly recommended to note the sequence of the extractions.

The following sample preparation should be applied for all kinds of samples:

1. To maximize homogeneity and representativeness of the sample drawing, a minimum of 5 g sample should be pulverized finely in a mortar, impact mill etc.
2. 1 g of the homogenized mixture is suspended in 20 mL of **pre-diluted** extraction buffer. Afterwards the suspension is incubated for 15 min in a pre-heated water bath at 60°C. To ensure good homogeneity, the samples should be shaken every two minutes.
3. The samples are centrifuged for 10 minutes at 2000 g. If it is not possible to separate the supernatant from the precipitate completely, the suspension should be filtrated if necessary.
4. 100 µL of particle-free solution are applied per well. If the results of a sample are out of the measuring range, further dilution with the **pre-diluted** extraction and sample dilution buffer is necessary. The additional dilution has to be considered when calculating the concentration.

## Procedure

The washing solution is supplied as 10x concentrate and has to be **diluted** 1+9 with double distilled water before use.

In any case the **ready-to-use** standards provided should be determined twofold. When a longer series of samples is determined, the standards should be pipetted once before the samples and a second time after the samples. For final interpretation the arithmetic mean is used for calculation.

In consideration of GLP and quality control requirements a duplicate measurement of samples is recommended.

The procedure is according to the following scheme:

1. Prepare samples as described above.
2. Pipet 100 µL **ready-to-use** standards or prepared samples in duplicate into the appropriate wells of the microtiter plate.
3. Incubate for 20 minutes at room temperature.
4. Wash the plate three times as follows: Discard the contents of the wells (dump or aspirate). Pipet 300 µL of diluted washing solution into each well. After the third repetition empty the wells again and remove residual liquid by striking the plate

against a paper towel. The wash procedure is critical. Insufficient washing will result in poor precision and falsely elevated absorbencies.

5. Pipet 100 µL of conjugate (anti-STI-peroxidase) into each well.
6. Incubate for 20 minutes at room temperature.
7. Wash the plate as outlined in 4.
8. Pipet 100 µL of substrate solution into each well.
9. Allow the reaction to develop in the dark (e.g. cupboard or drawer; the chromogen is light-sensitive) for 20 minutes at room temperature.
10. Stop enzyme reaction by adding 100 µL of stop solution (0.5 M H<sub>2</sub>SO<sub>4</sub>) into each well. The blue colour will turn yellow upon addition.
11. After thorough mixing, measure absorbance at 450 nm (reference wavelength 620 nm), using an ELISA reader. The colour is stable for 30 minutes.

## Calculation of results

The ready-to-use standards are prepared for a direct determination of sample concentrations. The dilution of samples in the extraction process as described in the above stated sample preparation procedure is already considered. Additional dilution due to high sample concentration has to be accounted for.

1. Calculate the average optical density (OD 450 nm) for each set of reference standards or samples.
2. Construct a standard curve by plotting the mean optical density obtained for each reference standard against its concentration in ppb on semi-log graph paper with the optical density on the vertical (y) axis and the concentration on the horizontal (x) axis. Alternatively the evaluation can be carried out by software. In this case the 4-parameter method should be preferred.
3. Using the mean optical density value for each sample, determine the corresponding concentration of STI in ppb from the standard curve. Depending on experience and/or the availability of computer capability, other methods of data reduction may be employed.

The determined amount of STI [ppb] can be used to calculate the amount of the corresponding soy raw

product. Therefore the amount of STI has to be multiplied with a conversion factor (F).

The following conversion factors were determined by validation experiments:

Soy Flour, unroasted	42
Soy Flour, roasted	470
Soy Protein Isolate (90%)	864
Soy Milk	2500
Textured Soy (Granulate)	3080
Tofu	50000

## Typical Standard Values

The following table contains an example for a typical standard curve. The binding is calculated as percent of the absorption of the 1000 ppb standard. These values are only an example and should not be used instead of the standard curve which has to be measured in every new test.

STI (ppb)	OD-% of 1000 ppb
1000	100
400	76
100	36
40	19
0	7

## Performance

### Sensitivity

The limit of detection (LOD) of the **Immunolab Soy test** is 16 ppb STI.

The limit of quantification (LOQ) of the **Immunolab Soy test** is 40 ppb STI.

Due to the variety of sample matrices and their influence on the blank, results less than the LOQ should be treated as negative.

### Cross-reactivity

For the following foods no cross-reactivity could be detected:

Adzuki bean	Cow's milk	Onion
Almond	Crab, cooked	Paprika
Barley	Crab, raw	Pea
Bean, white	Cress	Peanut
Beef	Cumin	Pecan
Bovine gelatin	Duck	Pepper
Brazil nut	Egg	Pine seed
Buckwheat	Ewe's milk	Pistachio
Caraway	Fenugreek	Plum
Carob gum	Fish gelatin	Poppy seed
Carrot	Gliadin	Pork
Cashew	Goat's milk	Potato
Cayenne	Guar gum	Pumpkin seed
Celery	Hazelnut	Rice

Cherry	Isinglass	Rye
Chervil	Kidney bean	Saccharose
Chestnut	Kiwi	Sesame
Chia	Lamb	Shrimp, cooked
Chicken	Lentil	Shrimp, raw
Chickpea	Lupin	Sunflower seeds
Chili	Macadamia	Tomato
Cocoa	Mustard	Turkey
Coconut	Nutmeg	Walnut
Cod	Oats	Wheat
Corn		

### Precision

Intra-Assay Precision	6 - 8%
Inter-Assay Precision	5 - 13%
Inter-Lot Precision	3 - 11%

### Linearity

The serial dilution of spiked samples (cookies, cereals, ice cream, chocolate, instant soup and sausage) resulted in a dilution linearity of 81% - 114%.

### Recovery

Mean recovery was determined by spiking samples with different amounts of STI:

Cookies	106%
Cereals	100%
Ice cream	77%
Chocolate	77%
Instant soup	90%
Sausage	96%

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